

103798

June-27-13 7:45:47 AM

N900040100

Setup Start *NS1*

Stop ***NS2***

Start Date: 6/27/13 **Start Qty:** 2.00 ***2***

Cust Item ID:

Required Date: 6/27/13 **Req'd Qty:** 2.00 ***?***

Customer:

Run Start *NR1*

Approvals: Process Plan: Date: Tooling: Date:

Stop *NR2*

QC: Date: SPC (Y/N): Date:

[illegible]

Work Order ID 103798***103798***

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Item ID: D412-758-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: GPS Receiver Gimbal Mount

Start Date: 6/27/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/27/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-758-015								
	Location: _____								
	PPP Rev: _____								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

130627

Picklist Print

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Work Order ID: 103798

Parent Item: D412-758-015

Parent Item Name: GPS Receiver Gimbal Mount

Start Date: 6/27/13

Required Date: 6/27/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC
DD VERF:JLM

IPP REV:B 12.10.24 ECN 12-669

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R9 Screw		Purchased	No			110	Each	82.0000	3	6	8P		SD
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST344		82							
				125653		82							
D3531-041 Top Mounted GPS Bracket		Manufactured	No			110	Each	0.0000	1	2	8P		SD
D2464 Seal(\$per foot)		Manufactured	No			110	f	455.6406	1.05	2.2105263	8P		SD
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST403		455.6406							
				61878		83.6406							
				83543		372							
D3525-1 PLACARD		Manufactured	No			110	Each	5.0000	1	2	8P		SD
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST055		5							
				101822		5							
D3645-1 WASHER		Manufactured	No			110	Each	124.0000	4	8	8P		SD
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST061		124							
				35025		4							
				95208		20							
				95256		100							

386713
SP13-6-27

Picklist Print

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Work Order ID: 103798

Parent Item: D412-758-015

Parent Item Name: GPS Receiver Gimbal Mount

Start Date: 6/27/13

Required Date: 6/27/13

Start Qty: 2.00

Required Qty: 2.00

AN525-10R10
Screw

Purchased

No

110 Each 33.0000

4

8

SP

Shp 2x

Location

Loc Qty

Loc Code

ST344

33

13536

5

19356

28

8x

NAS1149DN632J

Washer

Purchased

No

110 Each 692.0000

4

8

SP

SP

Shp 2x

Location

Loc Qty

Loc Code

ST293

605

123900

5

M126084

600

ST510a

87

125646

87

8x

NAS1149D0363J

Washer

Purchased

No

110 Each 1,668.0000

7

14

SP

SP

Shp 2x

Location

Loc Qty

Loc Code

FP001

1

123248

1

ST294

1667

113068

11

122378

63

124392

1593

14x

MS21042L06

Nut

Purchased

No

110 Each 421.0000

4

8

SP 13-6-27

SP

Shp 2x

Location

Loc Qty

Loc Code

ST314

16

124859

16

ST316

405

125303

405

8x

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Work Order ID: 103798

Parent Item: D412-758-015

Parent Item Name: GPS Receiver Gimbal Mount

Start Date: 6/27/13

Required Date: 6/27/13

Start Qty: 2.00

Required Qty: 2.00

MS24693-S29
SCREW

Shp 2A Purchased

No

110 Each 54.0000

4 8 SP SD

Location

Loc Qty

Loc Code

ST301

54

124704

54

110 Each 12.0000

2 8X 4 SP

Location

Loc Qty

Loc Code

ST391

12

125661

12

110 Each 12.0000

2 4X 4 SP

Location

Loc Qty

Loc Code

ST391

12

125661

12

110 Each 5.0000

1 4X 2 SP 13-6-27

Location

Loc Qty

Loc Code

ST391

5

120639

3

M125734

2

2x

RAM-B-201U-A
SOCKET ARM, 1.75"

Purchased

No

Shp 2H

RAM-B-202U

Round Plate Mount, Single 1" Ball

Purchased

No

Shp 2X

RAM-B-217U

ROUND PLATE MOUNT, DUAL 1" BALL

Purchased

No

Shp 2J

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Work Order ID: 103798

Parent Item: D412-758-015

Parent Item Name: GPS Receiver Gimbal Mount

Start Date: 6/27/13

Required Date: 6/27/13

Start Qty: 2.00

Required Qty: 2.00



Purchased

No

110

Each

3,709.0000

3

6

SP B-6-27

Shp

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

1963

111668

1

117885

32

119017

55

119075

138

123265

43

M126036

1694

ST506

1725

123900

954

124291

771

Lox

5.0 PARTS LIST

QTY -011	QTY -013	QTY -015	Part Number	Description
X			D412-758-011	Bottom Mounted GPS Receiver Gimbal Mount
	X		D412-758-013	Top Mounted GPS Receiver Gimbal Mount
		X	D412-758-015	GPSMAP Top Mounted GPS Receiver Gimbal Mount
1			D3514-041	Bottom Mounted Gimbal Assembly
	1		D3514-043	Top Mounted Gimbal Assembly
		1	D3531-041	Bracket Assy.
	2	2	D2464-0066	Neoprene Seal
1	1	1	D3525-1	Placard
1			D3527-1	Support Arm
1			D3530-1	Base Plate
1			D3530-3	Mounting Plate
1	1		D3534-1	Doublet
	4	4	D3645-1	Washer
		3	AN525-10R9	Screw
	4	4	AN525-10R10	Screw
3			AN526-632R7	Screw (or MS35206-229)
3		4	NAS1149DN632J	Washer (Alternate p/n AN960JD6)
2	4	7	NAS1149D0363J	Washer (Alternate p/n AN960JD10)
3		4	MS21042L06	Nut
1		3	MS21042L3	Nut
4	4		MS24693-S27	Screw
1			MS27039-1-09	Screw
		4	MS24693-S29	Screw
		2	RAM-B-201U-A	Socket Arm, 1.75"
		2	RAM-B-202U	Round Plate Mount, Single 1" Ball
		1	RAM-B-217U	Round Plate Mount, Dual 1" Ball

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Revision: D

Date: 12.08.10